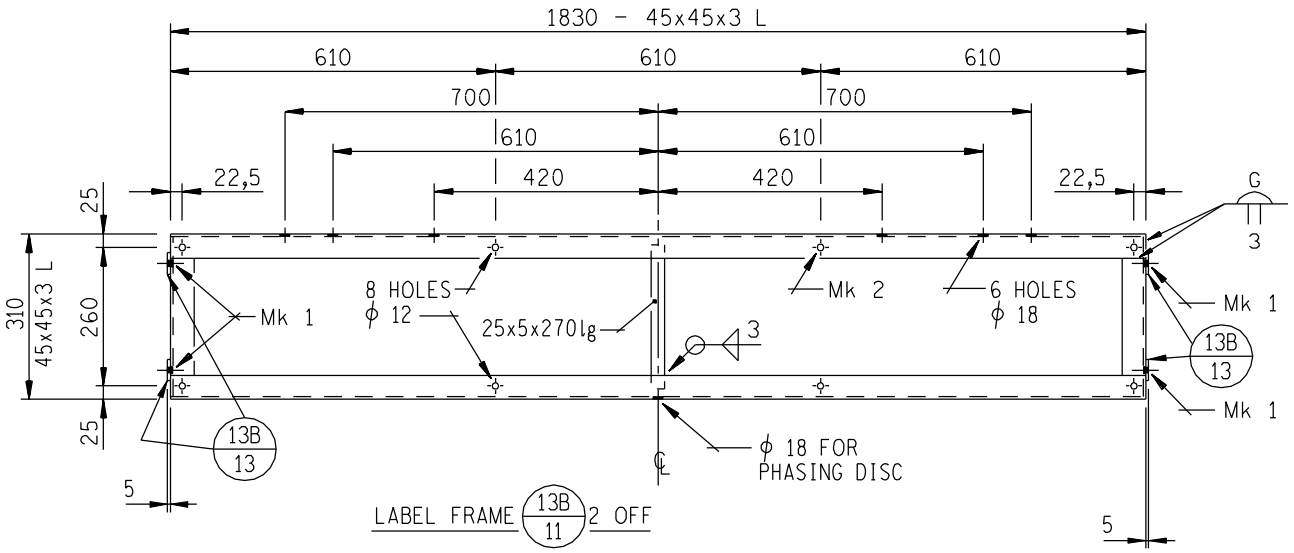
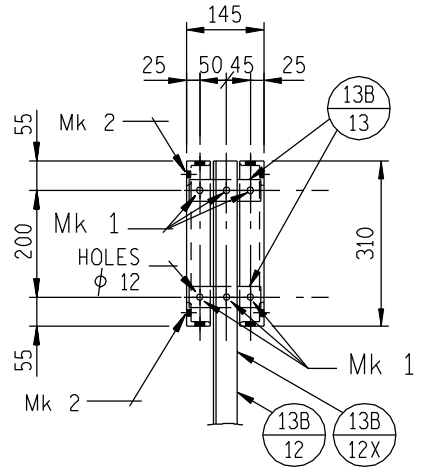



LABEL FRAME 13B/11 2 OFF

ALSO DETAILED ON 0.54/1790

-SCALE 1:10-




-END VIEW-

## NOTES:

1 - ALL WELDING AND WELDING SYMBOLS SHALL CONFORM TO SABS 044 PART 1 TO PART 5.

2 - ALL STRUCTURAL USE OF STEEL TO CONFORM TO SABS 0162. GRADE OF STEEL TO BE TO SABS 1431 GRADE 300WA OR BS 4360 GRADE 43A.

3 - ALL WELDS TO BE SEAL WELDED.

4 - STEELWORK TO BE HOT DIP GALVANIZED TO SABS 763.

5 - ALL HOLES DIAMETERS AS NOTED ON DRAWING.

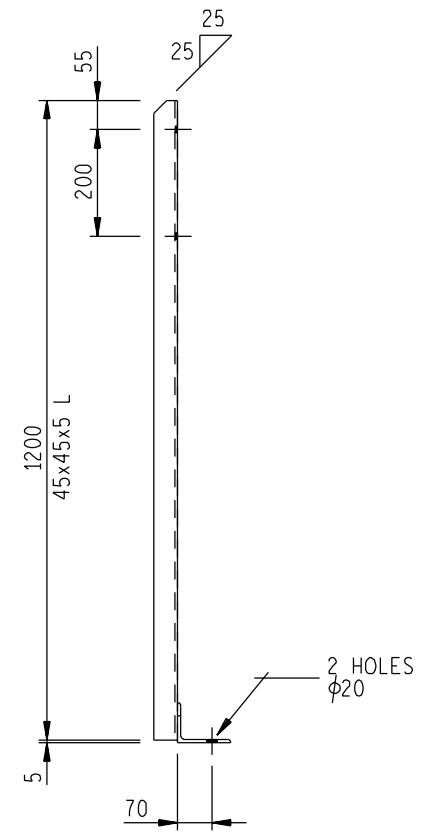
6 - ALL STEELWORK TO BE FABRICATED, ERECTED AND LEVELLED, TO A TOLERANCE OF ±1,5 mm.

7 - ALL BOLTS SECURING LABELS TO THIS STRUCTURE, TO BE SUPPLIED BY STEELWORK CONTRACTOR.

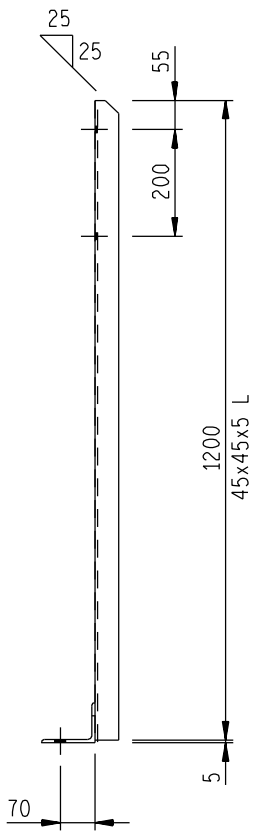
8 - H.D. BOLTS COMPLETE WITH NUT AND WASHER TO BE SUPLIED BY CIVIL CONTRACTOR.

9 - ALL BOLTS AND NUTS TO CONFORM TO SABS 135. STRENGTH GRADE 4.6

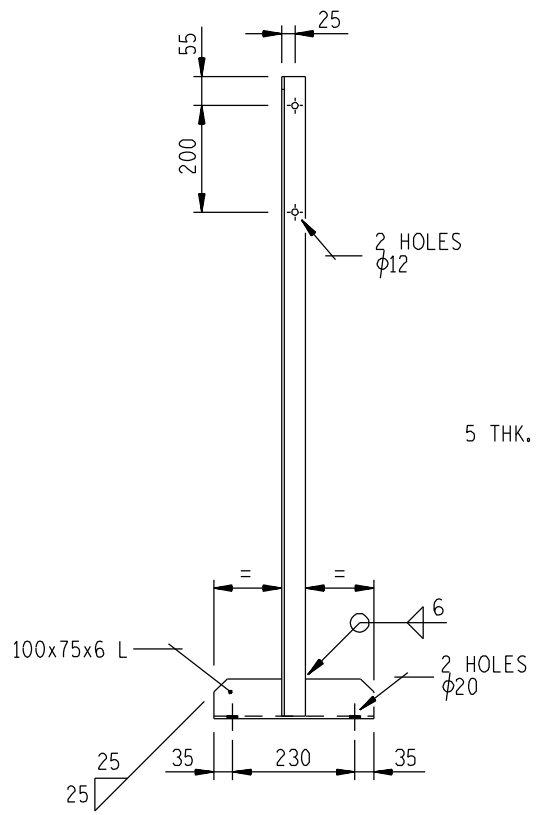
10 - ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.




FRAME SUPPORT 13B/12 1 OFF




FRAME SUPPORT 13B/12X 1 OFF




-SIDE VIEW-

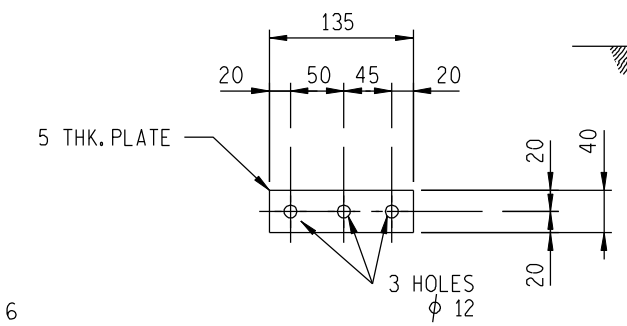
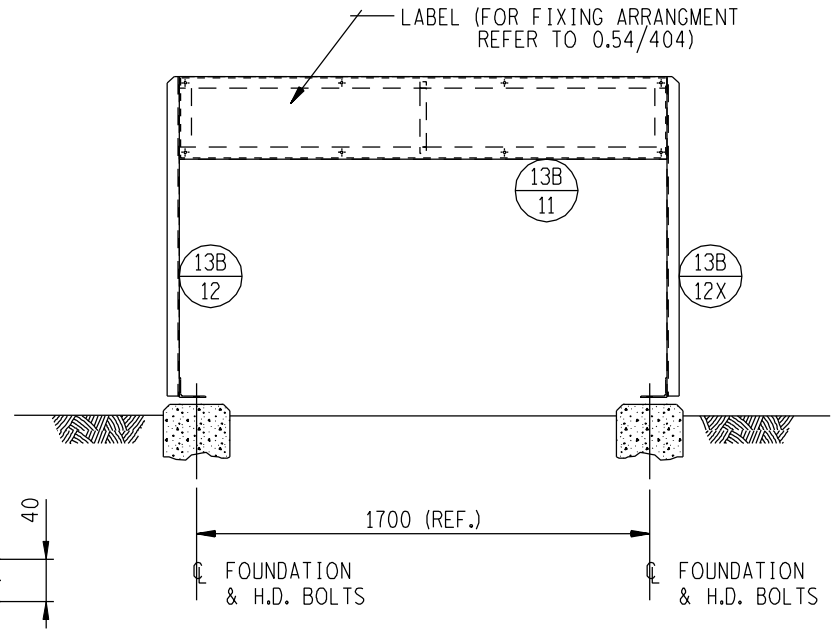



PLATE SUPPORT 13B/13 4 OFF




LABEL, FRAME & SUPPORT ASSEMBLY

-SCALE 1:20-

| SCHEDULE OF BOLTS | | | | |
|---|---|---|---|---|
| Mk | TYPE | LENGTH | QTY | WASHERS PER BOLT |
| 1 | M10 | 30mm | 12 | 1 FLAT |
| 2 | M10 | 30mm SET SCREW | 16 | 1 FLAT 1 SPRING LOCK |

| MASS | | |
|---|---|---|
| STRUCTURE | BOLTS | TOTAL |
| 32,16 kg | 0,82 kg | 32,98 kg |

| | | | | | | |
|---|---|---|---|---|---|---|
| | | | | | 401 | POST SUPPORT FOUND. |
| | | | | | 404 | LABEL DETAILS |
| REV | REVISION DESCRIPTION | BY | CHKD | AUTH | DATE | 0.54/- REFERENCE DRAWINGS |

APPROVED BY DJC. SENEKAL
DATE 04/07/2011

CHECKED BY DJC. S
DATE 04/07/2011

DRAWN BY PAUL DOYLE
DATE 04/07/2011

SCALE 1:10, 1:20 1:2

Eskom Transmission

ESKOM HOLDINGS LIMITED
REG NO.
2002/015527/06

# DOUBLE LABEL 1
# FRAME AND POST SUPPORT

©

| SHEET NUMBER | REVISION |
|---|---|
| 2 | 0 |

0.54/400

SIZE GROOTTE A2L

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